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# MB6-511

## Microsoft

*AX 4.0 Production*

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**Question: 1**
When using 'Job scheduling', what planning principle is available, that is NOT available with Operation scheduling?

A. Planning with queue times
B. Planning on task groups
C. Planning with resource efficiency percent
D. Planning with transportation times

**Answer: B**

**Question: 2**
When calculating a sales price for a BOM from a sales order line, where is the profit-setting selected?

A. In the Inventory management parameters
B. On the BOM lines
C. In the BOM report as finished journal
D. In the BOM calculation

**Answer: D**

**Question: 3**
When substituting an item in a BOM on a started production order, it is necessary for the production planner to delete the material consumption from one of the BOM lines. Material consumption is reported and posted on the production order. What should be done to properly record the actual material consumption?

A. Set the status back to Created and delete the production order.
B. Issue the additional material consumptions.
C. Set the status back to Cost estimated.
D. Create a new production picking list journal and create two lines one to decrease, and the other to enter consumption on the new item.

**Answer: D**

**Question: 4**
Which of the following does NOT represent a stage or step in the Production Life Cycle in Microsoft Dynamics AX?

A. Report as finished
B. Create
C. Start
D. Version control

**Answer: D**

**Question: 5**
What occurs if a production order is released and it has not been estimated or scheduled?

A. Those steps are skipped.
B. The estimation and scheduling steps are performed automatically.
C. The status is reset to 'Started.'
D. An error message is displayed and the estimation and scheduling steps must be done manually.

**Answer: B**

**Question: 6**
Without selecting “accept error,” when can a production order be reported as finished?

A. When reporting on the last operation from a route or job card journal.
B. When reporting on any operation from a route or job card journal.
C. When reporting on the first job on the work center.
D. When releasing the production.

**Answer: A**

**Question: 7**
Which of the following kinds of information are set up requirements in other modules, before the Production module can be used? Choose the 2
Those apply.

A. Company information
B. Items
C. Journal names
D. Routes

**Answer: A, B**

**Question: 8**
A company has limited capacity on its’ machines, but the capacity of the operators is unlimited (already set on the work center). The team manager wants to plan on the machinery and see the required staff hours in the production plan. What setup BEST meets the managers requirements?

A. The route is set up with two operations with different operation numbers, one to control the operator and one to control the machinery. Schedule with finite capacity.
B. The Route is set up with two operations with the same operation number, one to control the operator and one to control the machinery. Schedule with finite capacity.
C. The route is set up with the use of priority on operations, and scheduling is done with infinite capacity.
D. The route is set up with the use of priority on operations. The scheduling is done with infinite capacity, and the task group is created on the operators resource.

**Answer: B**

**Question: 9**
Which of the following is the most accurate way to describe the work center structure in Microsoft Dynamics AX?

A. The companys work centers are divided into two levels, with the higher level being routing groups and the lower level being cost categories.
B. They are defined hierarchically, with an unlimited number of levels.
C. The companys work centers are divided into two levels consisting of work center groups and work centers.
D. The work center definitions in Microsoft Dynamics AX are composed of three tiers, work center groups, work centers and sub-contractor work centers.

**Answer: C**

**Question: 10**
Which of the following are possible job types in the routing group? Choose the 2 that apply.

A. Queue before
B. Phantom
C. Setup
D. Subcontractor

**Answer: C, D**

**Question: 11**
A production order goes through a series of updating jobs, step by step. The stage or states of a production is called the 'Production order status.' Which of the following 'Production order status' statements is true?

A. The names assigned to the states are in alphabetical order to make it easier to recall the correct sequence.
B. An authorized user is allowed to update the production order status from 'Created' to 'Report as finished', skipping all of the updating jobs in between.
C. When a 'Scheduled' production order's BOM is modified, the production order is already cost estimated, so there is no way to update the estimated cost.
D. Prior to a production order being 'Ended' the production order status can be reset to a previous status in the cycle.

**Answer: D**

**Question: 12**
What are the types of production journals?

A. Picking list, Work center card
B. Picking list, Reported as finished, Operation card
C. Picking list, Reported as finished, Route card, Job card
D. Work center card, Route card, Operation card

**Answer: C**

**Question: 13**
A company has insufficient machine capacity to meet the increased demand tor its products. The company found a local machine shop that can provide the additional capacity. Prior to updating the routings, the subcontractor's machines need to be set up as work centers. What work center type should be assigned?

A. Machine
B. Tool
C. Vendor
D. Human resource

**Answer: C**

**Question: 14**
Which of the following actions is NOT possible in the BOM Designer?

A. An item can be dragged from the Items table and dropped in the current BOM-tree.
B. An item can be dragged from the BOM tree and dropped in the route to indicate which operation the item is used in.

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